

Date: Tuesday, 10/24/2006 11:06:41 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : QUICK RELEASE FASTENER
Job Number : 29147	
Estimate Number : 10131	
P.O. Number : <i>NA</i>	Part Number : D2372
This Issue : 10/24/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2372 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>2/1/06</i> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 26497	Material : <i>2/1/06</i>
Written By : <i>[Signature]</i>	Due Date : 10/31/2006 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature]</i> 06 10 24	
Comment : Est: C 06.06.06 Reformat; Updated Step 2 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: *2334* *06110125* (20)
Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01Alloy Cam Type, Seat Quick Release Black

2.0	D2372	Quick Release
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)
QUICK RELEASE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Receive and Inspect for transit damage

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK
Inspect diimensions as per Dwg D2372

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *5492*

0611/02 (20)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/11/03
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 29147

Part Number: D2372

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

9 20/11/03

Job Completion



u 20/11/03

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

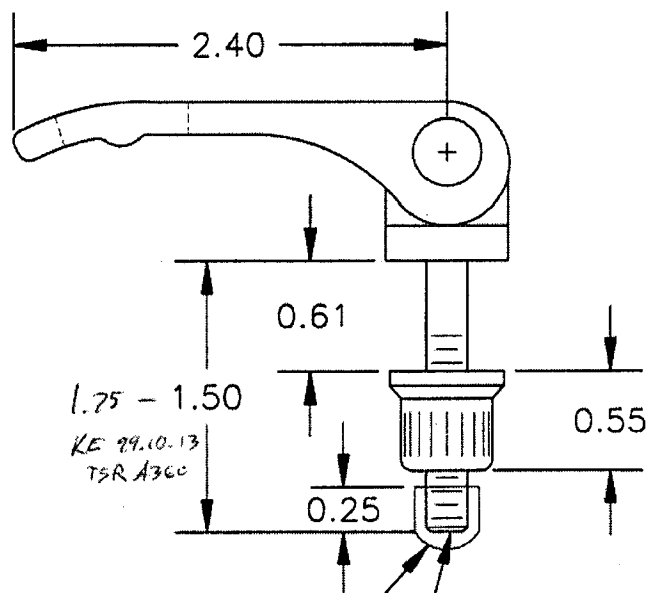
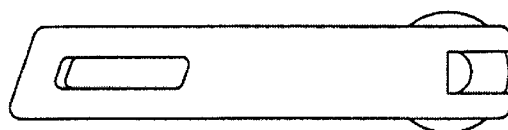
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2372	SHEET 1 OF 1
DATE 95:02:24	TITLE QUICK RELEASE		SCALE

RELEASED
96 06 10m



OPTIONAL { PLASTI-DIP END
M6 x 1 CUT TO LENGTH

ALLOY CAM TYPE
SEAT QUICK RELEASE BLACK
NORCO PART NUMBER: 25-5129-01

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23147

SOLD TO : LINDA LACELLE DART AEROSPACE
ADDRESS : 1270 ABERDEEN STREET
CITY : HAWKSBURY, ON
POSTAL CODE : K6A 1K7

DATE : Oct-31-2006
INVOICE # : KAS00017
HOME PHONE : (613) 632-9577
WORK PHONE : (613) -

STN: 02

Stock #	DESCRIPTION	QTY	PRICE	EXT. PRICE
21	BICYCLES	20	4.20	84.00

P/N on part is 255129-01

P/O 2334

TOTAL UNITS: 20

DEP. APPLIED : 0.00
CHARGE TO ACC: 89.04

SUBTOTAL : 84.00
GST : 5.04
PST : Exempt
TOTAL : 89.04

SERVED BY : NICK 2:32 pm

CHECK OUT OUR EXCITING LINE OF 2006 BIKES

SPECIAL ORDER # KAS00009 S.ORDER COMPLETE

SM-136 RB KUNSTADT SPORTS

462 HAZELDEAN ROAD
KANATA, ONT. K2L 1V3
TEL # (613) 831-2059
GST#: 135809325

* IN-STORE CREDIT/EXCHANGE *
* WITHIN 20 DAYS WITH RECEIPT *
* FINAL SALE ON DISCOUNTED ITEMS *
